

CELL :- A314	CELL NAME:- oil pump	MACHINE / STAGE :- CNC	OPERATION :- facing
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KAIZEN THEME –To avoid A314 Body step mark in Dia. 7.0

WIDELY/DEEPLY:-

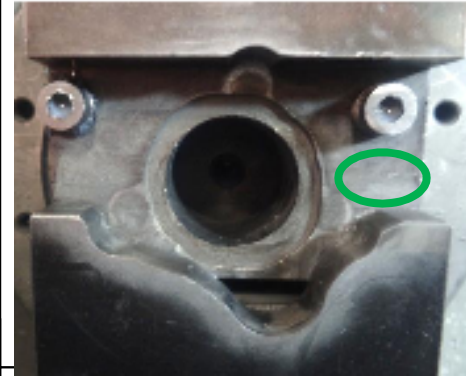
PROBLEM / PRESENT STATUS –A314 Body step mark in Dia. 7.0



BEFORE

IDEA :-Pin to be added in fixture to avoid wrong load

COUNTERMEASURE: -1) Pin to be added in fixture to avoid wrong load.(Operator can not load A354 body during A314 machining)
2) OPL display



AFTER

BENCHMARK	8 No.
TARGET	0No.
KAIZEN START	01.07.2015
TARGET DATE	20.08.2015
KAIZEN FINISH	

TEAM MEMBERS :-
Umesh pimple, Nitin sutar
Ganesh Padwalkar ,vijay walunj,

- BENEFITS :-**
1. Prevent Re-occurrence Defect.
 2. Reduce COPQ.

KAIZEN SUSTENANCE

WHAT TO DO- Point added in Sustenance check sheet .
HOW TO DO: Audit
FREQUENCY : Alternate Day

WHY - WHY ANALYSIS :-
Why 1 – A314 Body step mark in Dia. 7.0
Why 2 – Boring bar position disturb.
Why3 – During A314 machining wrong part load (A354)
Why4 –Current process allows to wrong load.

ROOT CAUSE- -- Current process allows to wrong load.

REGISTRATION NO. & DATE:- 01.07.2015

REGISTERED BY :- Ganesh Padwalkar

MANAGER’S SIGN :- Sunil kinkar

RESULT :-

Currently awareness given to Operator

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
-			NA	